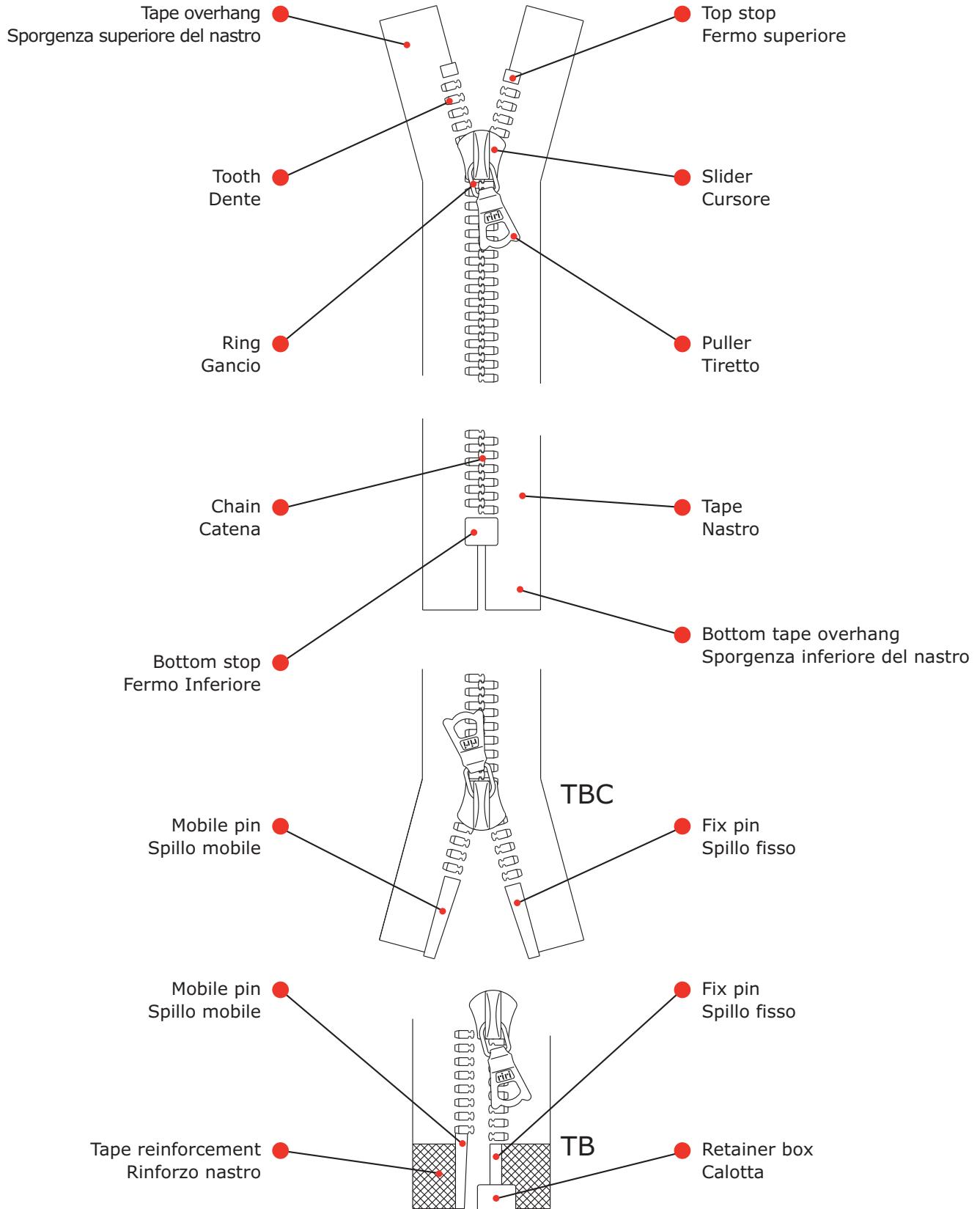


riri

**EXECUTIONS**

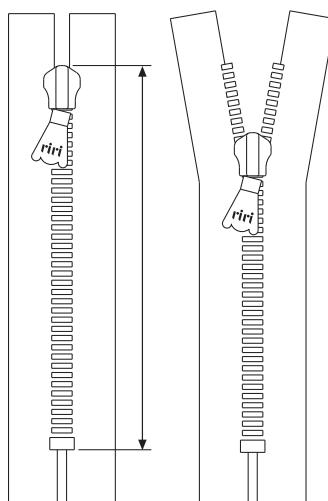


# Terminology · Terminologia DIN 3416



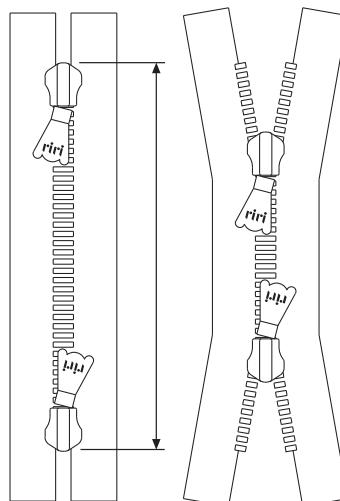


## How to measure a zip · Come si misura una zip



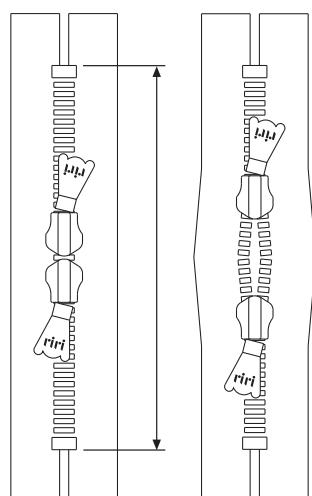
### GE

Closed end - non separating  
Chiuso non divisibile



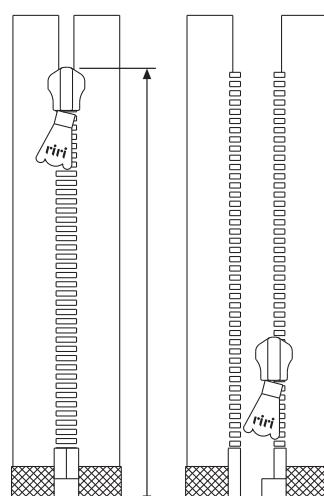
### CD

Two-way closed end "X" type  
Chiuso doppio cursore tipo "X"



### CK

Two-way closed end "O" type  
Chiuso doppio cursore tipo "O"

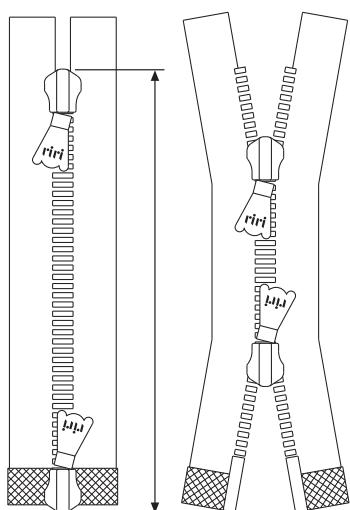


### TB

Open end  
(Left hand puller,  
right insert)  
Divisibile  
(Apertura a sinistra,  
inserimento a destra)

### TBL

Open end  
(Right hand puller,  
left insert)  
Divisibile  
(Apertura a destra,  
inserimento a sinistra)



### TBC

Two-way open end  
(Left hand puller,  
right insert)  
Divisibile doppio  
cursore  
(Apertura a sinistra,  
inserimento a destra)

### TBCL

Two-way open end  
(Right hand puller,  
left insert)  
Divisibile doppio  
cursore  
(Apertura a destra,  
inserimento a sinistra)

## THE TOLERANCES LE TOLLERANZE

### STANDARD

Length Lunghezza	$\leq 50\text{ cm}$	$\pm 5\text{ mm}$
Length Lunghezza	$> 50\text{ cm}$	$\pm 1\%$

**REDUCED** tolerances only under specific request.

Possibilità di tolleranze **RIDOTTE** solo su specifica richiesta.

riri

**MODELS AND  
SURFACES**



## Metal and Simmetrica

Zippers with pre-blanked brass teeth mounted and fixed on tape one by one. The particular polishing of the tooth allows having a perfectly smooth chain pleasant to touch. The several galvanic treatments of the metallic surfaces of the Riri zippers range from shiny to dull and from aged to oxidized effects, resistant to the most rigorous tests of chemical aggression. In addition treatments with precious metals such as gold, silver, platinum and palladium can be carried out as well as specific treatments requested by clients. The tapes made in polyester, cotton, satin, velvet and other yarns further enhance the product with exclusive executions. The Metal and Simmetrica zippers are available in 4, 6 and 8 mm. The Simmetrica tooth allows the slider to run smoothly in both directions of the chain and confers a sounder and more regular aesthetic aspect. It is particularly suitable for all uses in the leather industry.

## Eloxal

Zipper with pre-blanked aluminium teeth mounted and fixed on the tape one by one. The aluminium teeth can be coloured with an anodising process granting fanciful chromatic effects.

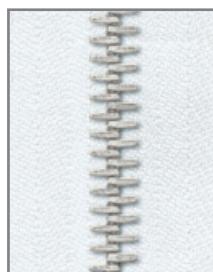
The Eloxal zipper is also appreciated for its lightness (it weights half a brass zipper).



**METAL 4**



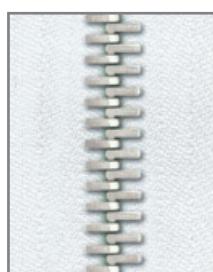
**SIMMETRICA 4**



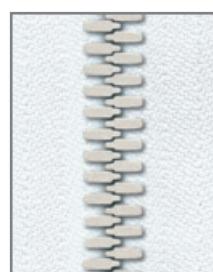
**METAL 6  
ELOXAL 6**



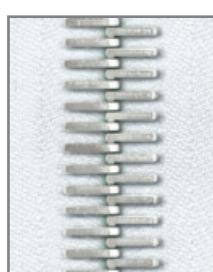
**SIMMETRICA 6**



**METAL 8  
ELOXAL 8**



**SIMMETRICA 8**



**METAL 14**



## Filmelal

Is a Metal zipper. The frontal side of the tape is coated with a colored polyurethane film.  
Available in the 4,6 and 8 mm.



**FILMETAL 4**

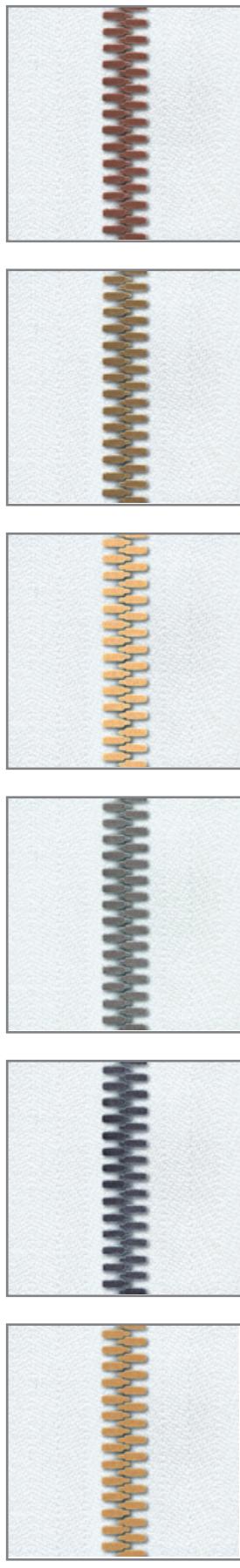


**FILMETAL 6**



**FILMETAL 8**

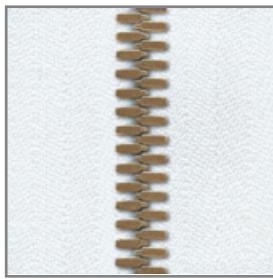
We remind you that real finishes may be different than they appear on the screen.  
 This digital finishes card should be used as reference only and under no circumstance we grant any guarantee.



## Surfaces Superfici

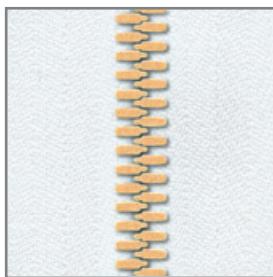
**AK**

Antique copper  
Rame antico



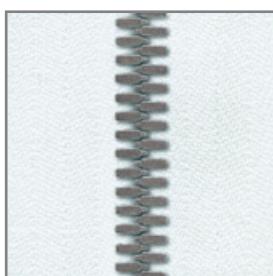
**AM**

Antique brass  
Ottone antico



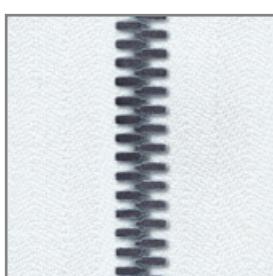
**AU**

Real gold  
Oro



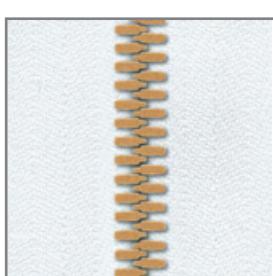
**BE**

Antique silver  
Argento antico



**EB**

Gun metal  
Canna di fucile



**GA**

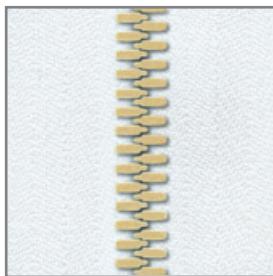
Dark gold  
Oro scuro

Metal 4 - Simmetrica 4	rrrrrrrrrrrrrrrrrr
Metal 6 - Simmetrica 6	rrrrrrrrrrrrrrrrrr
Metal 8 - Simmetrica 8	rrrrrrrrrrrrrrrrrr
Metal 14	rrrrrrrrrrrrrrrrrr
Filmetal 4	rrrrrrrrrrrrrrrrrr
Filmetal 6	rrrrrrrrrrrrrrrrrr
Filmetal 8	rrrrrrrrrrrrrrrrrr
Eloxal 6 - Eloxal 8	rrrrrrrrrrrrrrrrrr

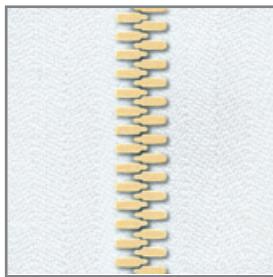


We remind you that real finishes may be different than they appear on the screen.  
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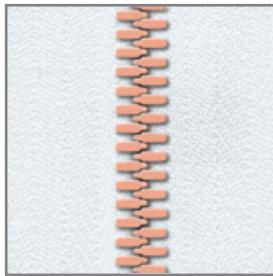
## Surfaces Superfici

**GD**

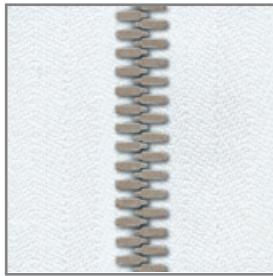
Sandblasted brass  
Ottone sabbiato

**GO**

Brass  
Ottone

**KU**

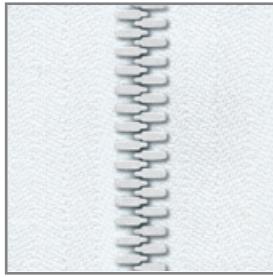
Copper  
Rame

**IQ**

Lacquered nickel  
Nickel laccato

**NI**

Eco-Nickel  
Nickel ecologico

**NL**

Shining nickel  
Nickel lucido

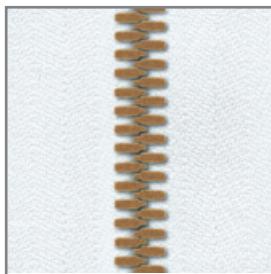
Metal 4 - Simmetrica 4
Metal 6 - Simmetrica 6
Metal 8 - Simmetrica 8
Metal 14
Filmetal 4
Filmetal 6
Filmetal 8
Eloxal 6 - Eloxal 8

Nickel containing

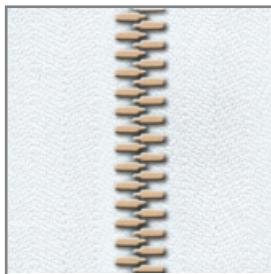
We remind you that real finishes may be different than they appear on the screen.  
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07.13

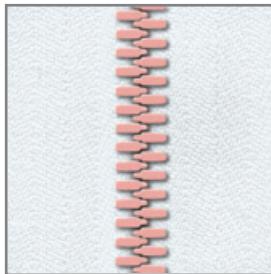
## Surfaces Superfici



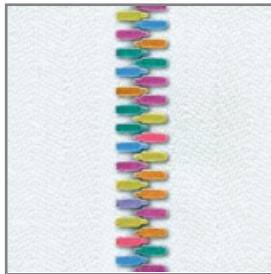
**OO**  
Oxidized brass  
Ottone ossidato



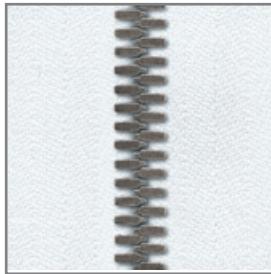
**OY**  
Clean gold  
Oro pulito



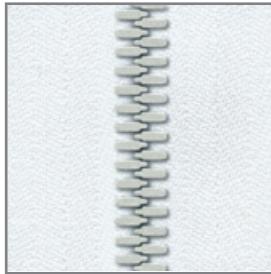
**PG**  
Pink gold  
Oro rosa



**RIO**  
Multicolored  
Multicouleur



**RU**  
Ruthenium  
Rutenio



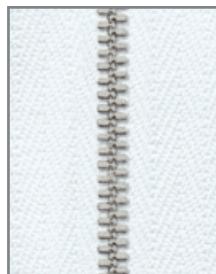
**TY**  
Titanium  
Titano

Metal 4 - Simmetrica 4
Metal 6 - Simmetrica 6
Metal 8 - Simmetrica 8
Metal 14
Filmetal 4
Filmetal 6
Filmetal 8
Eloxal 6 - Eloxal 8

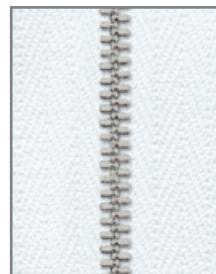


## Top and Solid

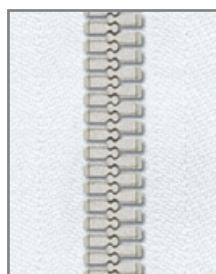
Zippers with zinc teeth die-cast directly on the tape. This process makes teeth particularly resistant to traction. The most suitable uses are in the military clothing or in fashion requiring a "vintage" or a particularly metallic effect. Several galvanic treatments such as nickel, old brass and many others can be carried out on Top zippers.  
The Top and Solid zippers are available in 6,8 and 10 mm.



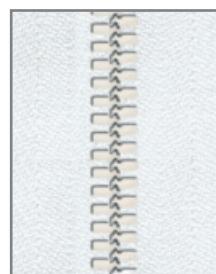
**TOPSTAR**



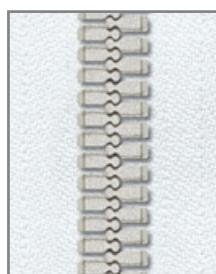
**STAR**



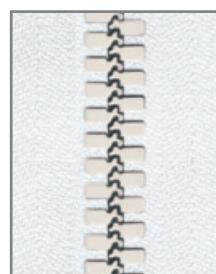
**TOP 6E**



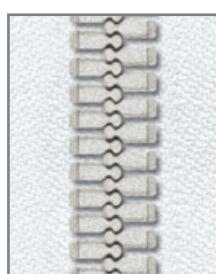
**SOLID 6**



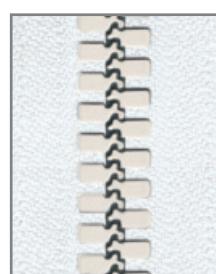
**TOP 8E**



**SOLID 8**



**TOP 10E**

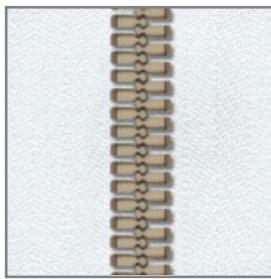


**SOLID 10**



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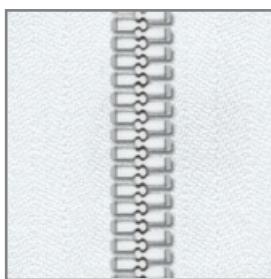
## Surfaces Superfici

**AM**

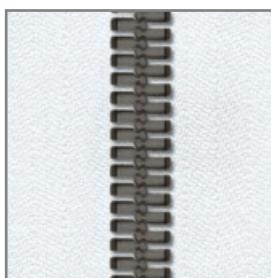
Antique brass  
Ottone antico

Topstar	
r	Top 6E - Top 8E
	Top 10E
	Star
	Solid 6 - Solid 8 - Solid 10

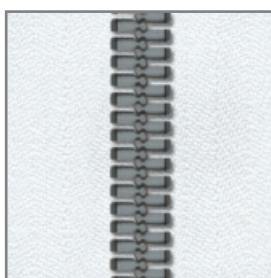
Nickel containing

**BL**

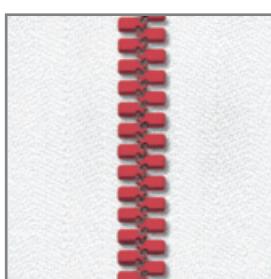
Natural zinc  
Zinco naturale

**r r r r****BO**

Bonderized  
Bonderizzato

**r r r r****BP**

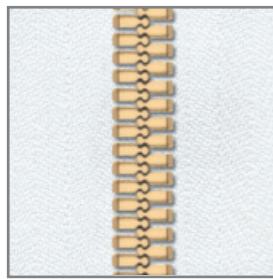
Bonderized brushed  
Bonderizzato spazzolato

**r r****CO**

Enamelled  
Laccato

**r**

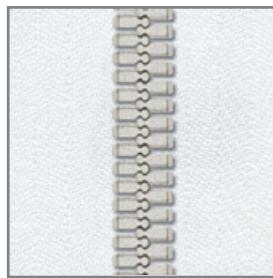
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## Surfaces Superfici

**GO**Brass  
Ottone

Topstar	Top 6E - Top 8E	Top 10E	Star	Solid 6 - Solid 8 - Solid 10
r r r	r		r	Nickel containing 

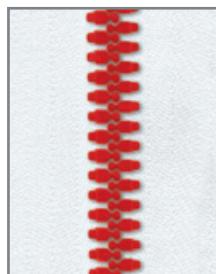
**NI**Nickel  
Nickel

Topstar	Top 6E - Top 8E	Top 10E	Star	Solid 6 - Solid 8 - Solid 10
r r r	r		r	Nickel containing 

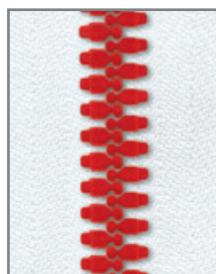


## Decor

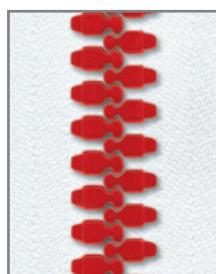
Zipper with acetalic resin teeth made with an injection process. It is characterized by the lengthened teeth on which the slider runs and is appreciated for its accurate homogeneity of the chain, tape and slider colours.



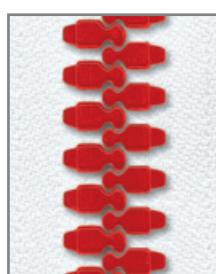
**DECOR 4E**



**DECOR 6E**



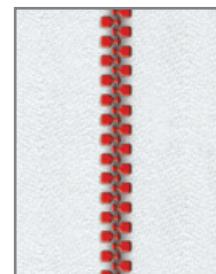
**DECOR 8E**



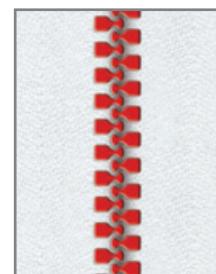
**DECOR 10E**

## Aquazip

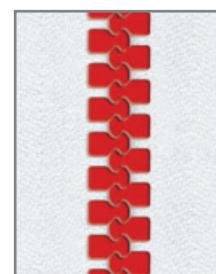
The water repellent zipper. Thanks to Riri's unique polyurethane coating technique the AQUAZip will keep you dry and comfortable in demanding weather conditions. By coating the woven tape and then affixing the teeth, Riri's process protects from any damage or peeling of the coating. All elements of the AQUAZip have been developed and tested for maximum performance in extreme conditions. Aquazip is available in size 4,6 and 8 mm.



**AQUAZIP 4**



**AQUAZIP 6**



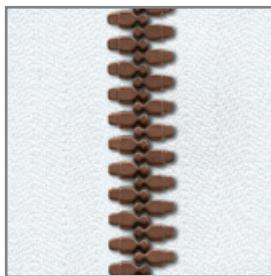
**AQUAZIP 8**



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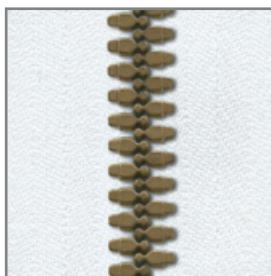
## Surfaces Superfici



**AK**

Antique copper  
Rame antico

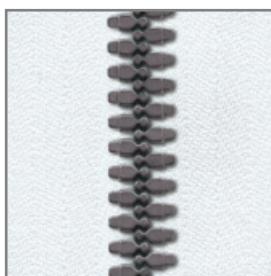
Decor 4E	
Decor 6E	
Decor 8E	
Decor 10E	
Aquazip 4	
Aquazip 6	
Aquazip 8	



**AM**

Antique brass  
Ottone antico

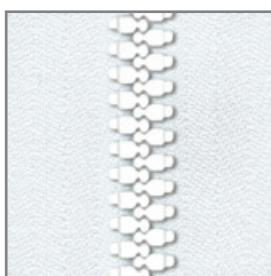
r	r	r
---	---	---



**BW**

Dark silver  
Selene scuro

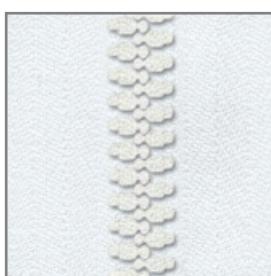
r	r	r
---	---	---



**CO**

Colored  
Colorato

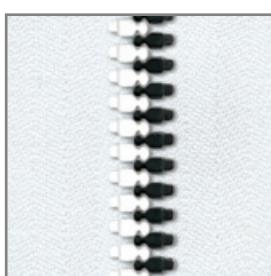
r	r	r	r	r	r	r
---	---	---	---	---	---	---



**CR**

Natural  
Naturale

r	r	r
---	---	---



**DUO**

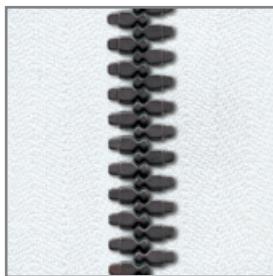
Duo  
Duo

r	r	r
---	---	---

Right and left chains  
different colored  
Semi catene di colore  
diverso

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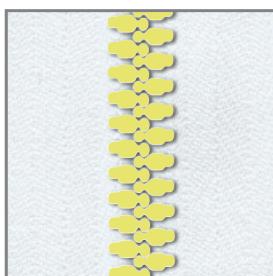
## Surfaces Superfici



**EB**

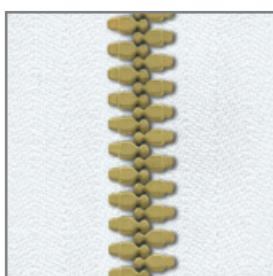
Gun metal  
Canna di fucile

Decor 4E						
Decor 6E						
Decor 8E						
Decor 10E						
Aquazip 4						
Aquazip 6						
Aquazip 8						



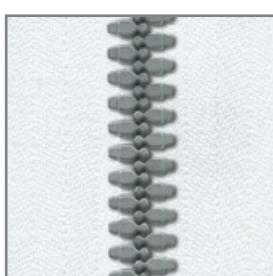
**FL**

Fluorescent  
Fluorescente



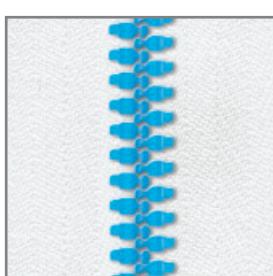
**GO**

Brass  
Ottone



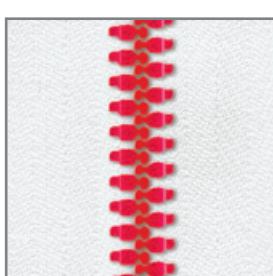
**SE**

Selene  
Selene



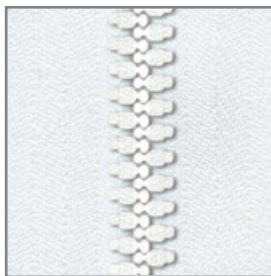
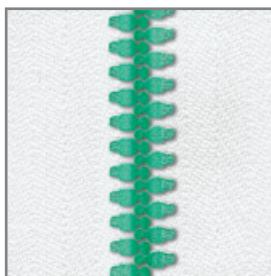
**CF**

Cristal flash  
Cristal flash



**CI**

Cristal fire  
Cristal fire

Surfaces  
Superfici**CL**Cristal light  
Cristal light**CV**Cristal mint  
Cristal mint

Decor 4E	
Decor 6E	
Decor 8E	
Decor 10E	
Aquazip 4	
Aquazip 6	
Aquazip 8	

We remind you that real finishes may be different than they appear on the screen.  
This digital finishes card should be used as reference only and under no circumstance we grant any guarantee.



## Slider finishes Trattamenti cursore

**AD**Old brass  
Ottone invecchiato**AK**Antique copper  
Rame antico**AM**Antique brass  
Ottone antico**AU**Real gold  
Oro**BE**Antique silver  
Argento antico

Metal 4 - Simmetrica 4	rr	Metal 6 - Simm. 6 - Eloxi. 6	rr	Metal 8 - Simm. 8 - Eloxi. 8	rr	Metal 14	rr	Filmatal 4	rr	Filmatal 6	rr	Filmatal 8	rr	Topstar	rr	Top 6E - Top 8E - Top 10E	rr	Star	rr	Solid 6 - Solid 8 - Solid 10	rr	Decor 4E	rr	Decor 6E - Decor 8E	rr	Decor 10E	rr
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Slider finishes  
Trattamenti cursore



**BN**

Bronze  
Bronzo



**EB**

Gun metal  
Canna di fucile



**EV**

Black mat  
Nero opaco



**GA**

Dark gold  
Oro scuro



**GO**

Brass  
Ottone

Metal 4 - Simmetrica 4	<b>rr</b>													
Metal 6 - Simm. 6 - Eloxi. 6	<b>rr</b>													
Metal 8 - Simm. 8 - Eloxi. 8	<b>rrrrrrrr</b>													
Metal 14		<b>rrrrrr</b>												
Filmatal 4			<b>r</b>											
Filmatal 6				<b>r</b>										
Filmatal 8					<b>r</b>									
Topstar						<b>r</b>								
Star							<b>r</b>							
Solid 6 - Solid 8 - Solid 10								<b>r</b>						
Decor 4E									<b>r</b>					
Decor 6E - Decor 8E										<b>r</b>				
Decor 10E											<b>r</b>			

Flash of real gold  
Flash di oro vero

## Slider finishes Trattamenti cursori



**KN**

Yellow copper  
Rame ingiallito



**KU**

Copper  
Rame



**NI**

Eco-Nickel  
Nickel ecologico



**NL**

Shining nickel  
Nickel lucido



**OI**

Pale gold  
Oro pallido

Metal 4 - Simmetrica 4	r	Metal 6 - Simm. 6	r	Metal 8 - Simm. 8 - Eloxx. 8	r	Metal 14	r	Filmelat 4	r	Filmelat 6	r	Filmelat 8	r	Topstar	r	Star	r	Solid 6 - Solid 8 - Solid 10	r	Decor 4E	r	Decor 6E - Decor 8E	r	Decor 10E
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Nickel containing



## Slider finishes Trattamenti cursore



**OO**

Oxidized brass  
Ottone ossidato



**PA**

Palladium  
Palladio



**PG**

Pink gold  
Oro rosa



**RU**

Ruthenium  
Rutenio



**SF**

Black Silver  
Argento annerito

Metal 4 - Simmetrica 4	rr	Metal 6 - Simm. 6 - Eloxi. 6	rr	Metal 8 - Simm. 8 - Eloxi. 8	rr	Metal 14	rr	Filmelal 4	rr	Filmelal 6	rr	Filmelal 8	rr	Topstar	rr	Top 6E - Top 8E - Top 10E	rr	Star	rr	Solid 6 - Solid 8 - Solid 10	rr	Decor 4E	rr	Decor 6E - Decor 8E	rr	Decor 10E	rr

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## Slider finishes Trattamenti cursore



**TY**

Tytanium  
Titanio

	Metal 4 - Simmetrica 4
<b>r</b>	Metal 6 - Simm. 6 - Eloxs. 6
<b>r</b>	Metal 8 - Simm. 8 - Eloxs. 8
<b>r</b>	Metal 14
	Filmelal 4
	Filmelal 6
<b>r</b>	Filmelal 8
	Topstar
	Top 6E - Top 8E - Top 10E
	Star
	Solid 6 - Solid 8 - Solid 10
<b>r</b>	Decor 4E
<b>r</b>	Decor 6E - Decor 8E
	Decor 10E

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Decor zippers sliders are always enamelled the same color as the chain unless specific requested.

I cursori delle cerniere Decor sono sempre laccati nello stesso colore della catena salvo specifiche richieste.

Eloxl zippers sliders are only available in the enamelled version.  
I cursori delle cerniere Eloxl sono solo disponibili nella versione laccata.